



Material - DIN 1.8719

Standard Specification for High Strength Low Alloyed NiCrMnMo Steel

Group - Ferrous Mild Steel Alloys

Sub Group - DIN 1.8719 High Strength Low Alloyed NiCrMnMo Steel

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 - 0.200	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.150 - 0.350		
Manganese	Mn %	0.600 - 1.000		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.250 max.		
Chromium	Cr %	0.400 - 0.650		
Nickel	Ni %	0.700 - 1.000		
Molybdenum	Mo %	0.400 - 0.600		
Copper	Cu %	0.150 - 0.500		
Vanadium	V %	0.030 - 0.080		
Boron	B %	0.0005 min.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		

Mechanical Properties	
Tensile Strength in Mpa	795 min.
Yield Strength in Mpa	690 min.
Elongation in %	15 min.
Reduction of Area in %	30 min.
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J12084	UNS	USA	Casting
1.892	EN	European Union	Steel
6386 Type 12	AMS	USA	Steel
K11576	UNS	USA	Casting
SA-487 Grade 7A	ASME	USA	Casting
SA-592 Grade F	ASME	USA	Forging
A487 7A	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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